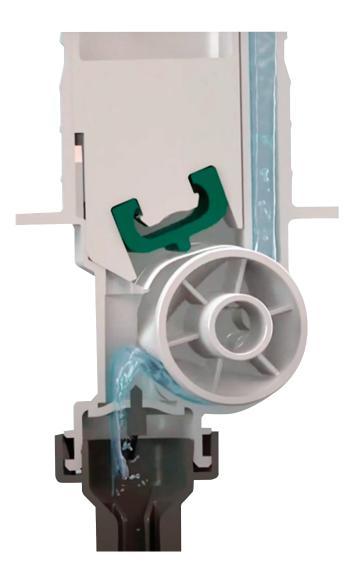


Quantex single use positive displacement rotary pumps are designed to be part of the disposable packaging or tube set. These pumps will out-perform conventional pumps used in enduring equipment.

Pump performance is assured over the life of the pack or reservoir source. Equipment maintenance is minimised as the only moving part required in the dispenser is a motor. The pumped fluid never makes contact with the dispenser so the potential for cross contamination is eliminated and cleaning regimes reduced.



To assist with your technical evaluation Quantex offers technical support consultancy. We supply evaluation kits to allow you to bench test our pumps with your fluids. Every customer's requirements are different so please contact Quantex to discuss the best pump configuration for your application (contact details below). Additionally, refer to the pump flow chart (page 3).

The pump works through a positive displacement rotary action. A combination of the flexible membrane, barrel spring and rotation of the turning element creates a vacuum which draws in the fluid. The fluid is then pumped through fixed volumes caused boluses. This fixed volume enables the pump to be accurate.

The flowrate is controlled through the speed or RPS of the rotor. The number of revolutions then gives the total flowrate pumped.

How it works



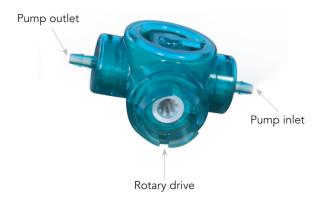


Pump Configurations

The Quantex product range comprises of four pump families shown below. Within each family there are pump variants.

These comprise of Standard – SD, High Pressure – HP, Dilution – DL, and High Speed – HS, pumps.ts.

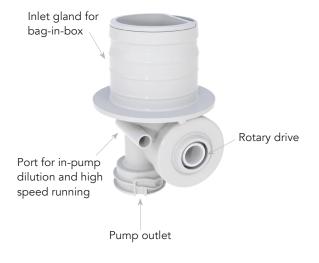
Micro Dosing



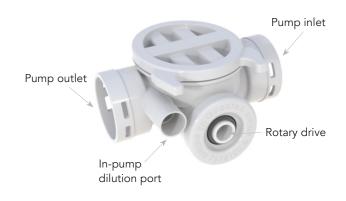
Low flow



Bag-in-Box



High flow

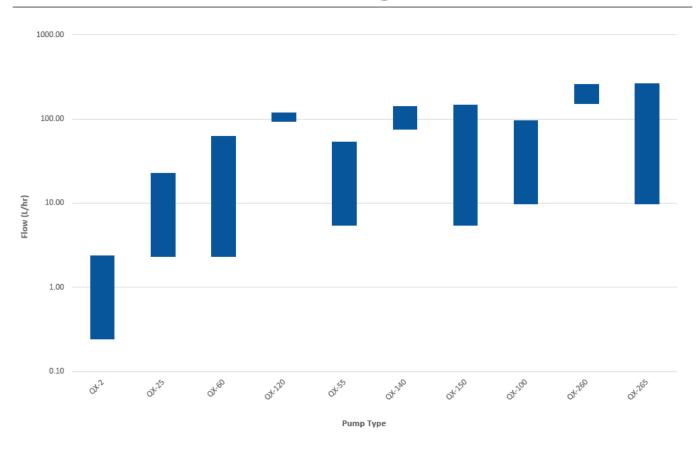


Quantex Pump Comparison

Product	QX2	QX25	QX60	QX120	QX55	QX140	QX150	QX100	QX260	QX265
Max Flow – LPH	2.6	23	63	120	54	142	149	97	261	267
Max Flow – mLPM	43	384	1060	2000	900	2400	2460	1620	4360	4440
Rotor size - mm	6	13	13	13	19	19	19	20	20	20
SD	$\overline{\ \ }$	\checkmark	-	-	\checkmark	-	-	\checkmark	-	-
НР	-	\checkmark	-	-	\checkmark	-	-	\checkmark	-	-
DL	-	-	-	\checkmark	-	\checkmark	-	-	<u> </u>	-
HS	-	-		-	-	-	\checkmark	-	-	\checkmark

Standard – SD, High Pressure – HP, Dilution – DL, and High Speed – HS, pumps.

Quantex Product Flow Rate Range



Microdosing Pump Range



QX2-SD

The 6mm rotor carries 3 cavities each with a volume of $24\mu l$. This in-line pump features hose barbed connectors to attach tubing to the inlet and outlet. Pump is driven by a stepper or DC motor at a maximum operating speed of 10rps.

Alternatively, Quantex can provide a unique connector to suit the customers system.

The pump can be used in the food, beverage, consumer and industrial markets. The pump is available for evaluation only in the medical and biopharma markets.

The pump is available in one variants.

SD – A standard pressure, bi-directional, in-line pump with self priming

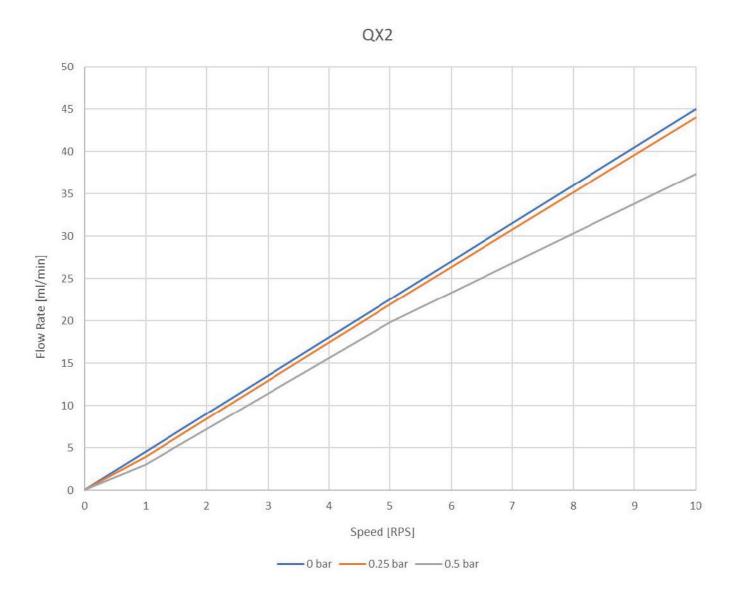


Max flowrate	43ml/min 2.6L/hr
Resolution	24µl
Operating speed	1 - 10rps
Baseline accuracy	± 5%
Max pressure	1 bar
Max vacuum	-0.9 bar
Max torque	100mNm
Max fluid viscosity	1000сР
Dimensions	38W, 30L, 17W
Weight	6.4g
Operating temperature	2 - 40C
Wetted materials	MBS, HDPE, SIL
Connector sizing	Hose barb for pump inlet and outlet. For use with 2mm ID flexible tubing.
Longevity	Up to 20L (with water, without pressure & irradiation)

Microdosing pump

QX2-SD

The chart below shows flowrate versus speed at three different pressure points. For a standard pump the flow efficiency starts to drop with pressures above 0.5 bar.





The 13mm rotor carries 3 cavities each with a volume of 0.21ml. Inlet and outlet ports are attached to an in-line system. The pump can be driven by a stepper or DC motor.

As standard the product is supplied with hose barbs. Alternatively, Quantex can provide a unique connector to suit the customers system. The pump can be used in the food, beverage, consumer and industrial markets. The pump is available for evaluation only in the medical and biopharma markets.

The pump is available in four variants:

SD – standard pressure, bi-directional pump with self priming.

HP – high pressure capable pump with self priming.

DL – in-pump dilution delivering mix ratios of 4:1 to 50:1.

HS – features an air inlet for high-speed running.

	QX25-SD	QX25-HP	QX120-DL	QX60-HS
Pump image	910	9110		3110
Max flowrate		nl/min L/hr	120L/hr (23L/hr concentrate	63L/hr
Resolution		0.2	21ml	
Operating speed		1 - 10rps		1 - 27.5rps
Baseline accuracy	± 5%			
Max pressure	1 bar	4 bar	2 bar	1 bar
Max vacuum		-0.	5 bar	
Max torque		300	mNm	
Max fluid viscosity		10	00cP	
Operating temperature		2-4	40°C	
Dimensions (mm)	39W, 3	39L, 25H	39W, 3	9L, 31H
Weight		8.2g		7.3g
Wetted materials	PP, HDPE, NBR	PP, HDPI	E, NBR, SIL	PP, HDPE, NBR
Longevity		litres pressure & irradiation	TBD	TBD

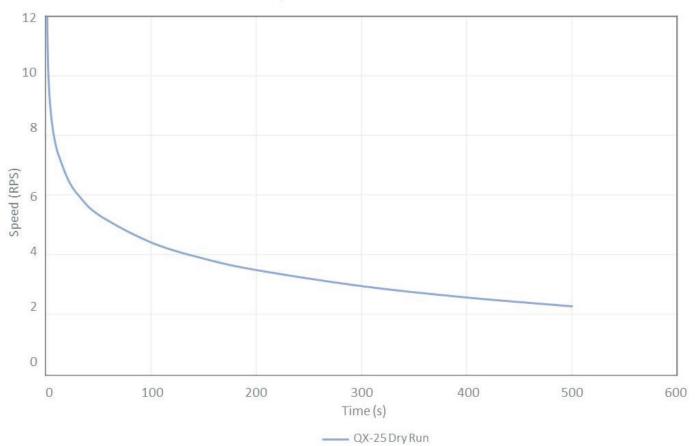
The pumps are designed to be compatible with various unique connector designs which can be attached to the core pump to suit customer needs.

The off the shelf connector offerings are shown below.

PUMP COMPATIBILITY	CONNECTOR DESCRIPTION	PRODUCT IMAGE
QX25-SD-AA QX25-HP-AA QX120-DL-AA QX60-HS-AA	'AA' Connector Hose barb for pump inlet and outlet 10mm OD barb fitting For use with 5/16" or 8mm flexible tubing	
QX25-SD-BB QX25-HP-BB QX120-DL-BB QX60-HS-BB	'BB' Connector Hose barb for pump inlet and outlet 5.5mm OD barb fitting For use with 3/16" or 5mm flexible tubing	a 3 C
QX25-SD-CC QX25-HP-CC QX120-DL-CC QX60-HS-CC	'CC' Connector Hose barb for pump inlet and outlet 3.3mm OD barb fitting For use with 3/32" or 2.5mm flexible tubing	
QX25-SD-DD QX25-HP-DD QX120-DL-DD QX60-HS-DD	'DD' Connector Hose barb for pump inlet and outlet 5.5mm OD barb fitting For use with 3/16" or 5mm flexible tubing	

Chart showing that dry priming/running needs to be limited. Wear can occur quickly at high dry running speeds.

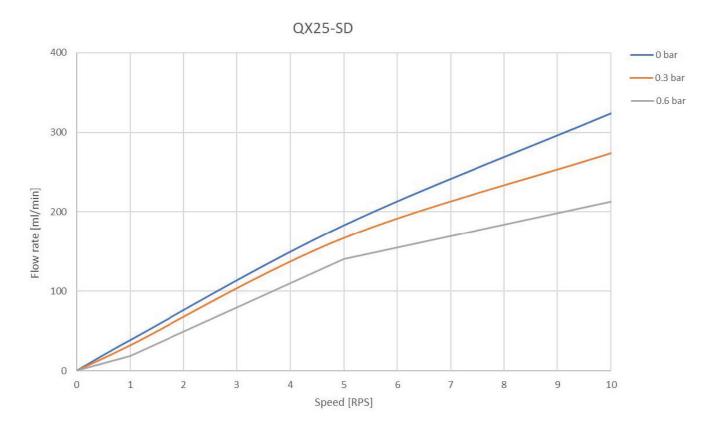
Speed vs Time to Wear

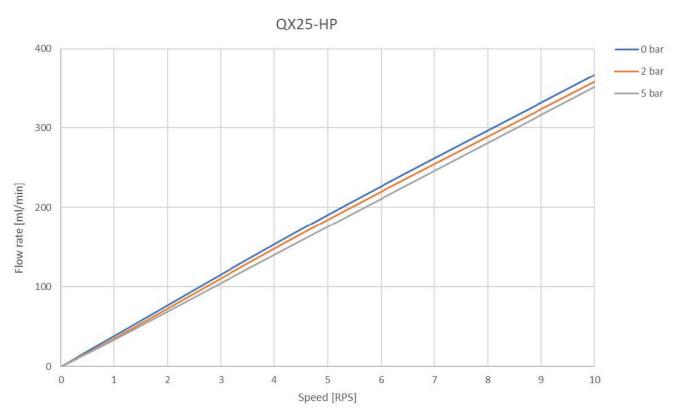


QX25

The chart below shows flowrate versus speed at three different pressure points.

For a standard pump the flow efficiency starts to drop with pressure. The efficiency of the high pressure pump remains much higher with high back pressure.





Bag-in-Box Pump Range



The 19mm rotor carries 3 cavities each with a volume of 0.50ml. This pump fits directly into a standard Bag-in-Box (BiB) gland and is compatible with most bag making and filling lines. The pump can be driven by a stepper or DC motor.

The product can be supplied with a selection of nozzles for preferred dosing applications. Alternatively, Quantex can provide a unique connector to suit the customers system.

The pump can be used in the food, beverage, consumer and industrial markets.

The pump is available in four variants:

SD – standard pressure.

HP – high pressure.

DL – in-pump dilution delivering mix ratios of 2:1 to 25:1.

HS – features an air inlet for high-speed running.

	QX55-SD	QX55-HP	QX140-DL	QX150-HS
Pump image				
Max flowrate	54	L∕hr	142L/hr (54L/hr concentrate)	148.5L/hr
Resolution	0.50ml			
Operating speed	1 - 10rps 1 -		1 - 27.5rps	
Baseline accuracy	± 5%			
Max pressure	1 bar	4 bar	2 bar	1 bar
Max torque		700mNm		
Max fluid viscosity	25,000cP			
Operating temperature		2-4	40°C	
Dimensions (mm)	57H, 40W, 40D			
Weight	17.5g 17.6g		15.8g	
Wetted materials	PP, HDPE, NBR	PP, HDPE	E, NBR, SIL	PP, HDPE, NBR

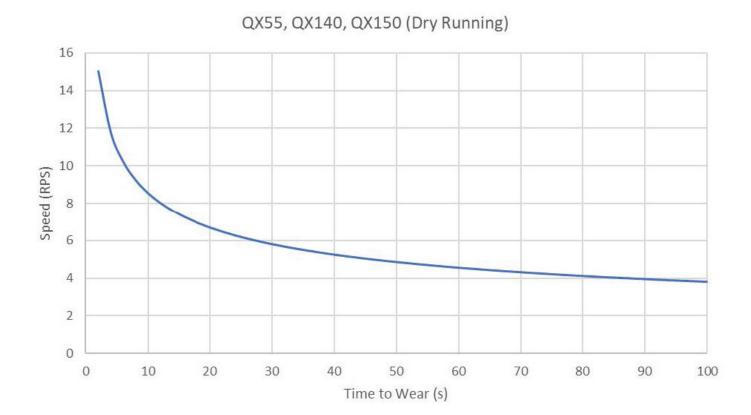
Bag in Box Pump Range

The pumps are designed to be compatible on the inlet with a standard bag gland. On the outlet various unique connector designs can be attached to the core pump to suit customer needs.

The off the shelf connector offerings are shown below.

PUMP COMPATIBILITY	CONNECTOR DESCRIPTION	PRODUCT IMAGE
QX55-SD-B QX55-HP-B QX140-DL-B	BiB laminar nozzle Outlet connector for laminar flow	

Chart showing that dry priming/running needs to be limited. Wear can occur quickly at high dry running speeds.

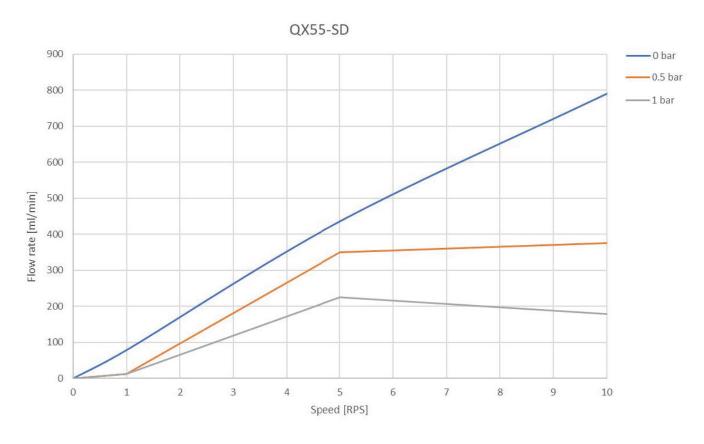


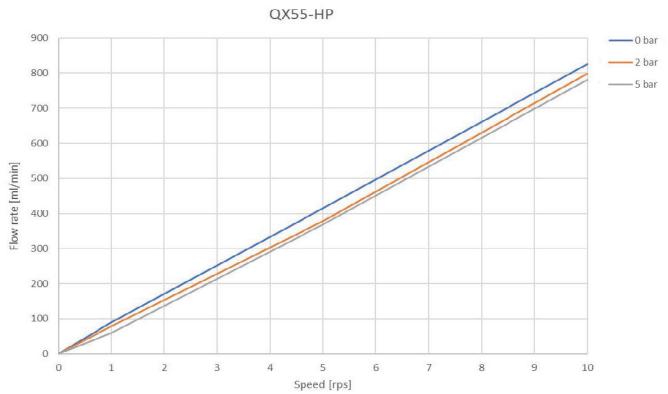
Bag in Box Pump Range

QX55

The chart below shows flowrate versus speed at three different pressure points.

For a standard pump the flow efficiency starts to drop with pressure. The efficiency of the high pressure pump remains much higher with high back pressure.





High Flow Pump Range



The 20mm rotor carries 2 cavities each with a volume of 1.35ml. . Suitable for high viscosity liquids and soft particulates. The pump can be driven by a stepper or DC motor.

Inlet and outlet ports are attached to an in-line system and as standard the product is supplied with hose barbs. Alternatively, Quantex can provide a unique connector to suit the customers system.

The pump can be used in the food, beverage, consumer and industrial markets.

The pump is available in four variants:

SD – standard pressure, bi-directional pump with self priming.

HP – high pressure capable pump with self priming.

DL – in-pump dilution delivering mix ratios of 2:1 to 25:1.

HS – features an air inlet for high-speed running.

	QX100-SD	QX100-HP	QX260-DL	QX265-HS
Pump image				
Max flowrate	97	L∕hr	261L/hr (97L/hr concentrate)	267L/hr
Resolution		1.3	35ml	
Operating speed 1 - 10rps			1 - 27.5rps	
Baseline accuracy	± 5%			
Max pressure	1 bar	4 bar	2 bar	1 bar
Max vacuum		-0.	5 bar	
Max torque		500mNm		
Max fluid viscosity		50,0	000cP	
Operating temperature		2-4	40°C	
Dimensions (mm)		63W, 51L, 34H		63W, 51L, 40H
Weight	26.4g	26.3g	26.7g	22.9g
Wetted materials	PP, HDPE, NBR	PP, HDPI	E, NBR, SIL	PP, HDPE, NBR

High Flow Pump Range

The pumps are designed to be compatible with various unique connector designs which can be attached to the core pump to suit customer needs.

The off the shelf connector offerings are shown below.

PUMP COMPATIBILITY	CONNECTOR DESCRIPTION	PRODUCT IMAGE
QX100-SD-AA QX100-HP-AA QX260-DL-AA QX265-HS-AA	'AA' Connector Barb fitting compatible with inlet and outlet side of the pump For use with 3/8" or 10mm ID flexible hose tubing	
QX100-SD-BA QX100-HP-BA QX260-DL-BA QX265-HS-BA	'BA' Connector Inlet fitting Foiled bag piercing gland fitting Compatible with 16mm bag gland	

Chart showing that dry priming/running needs to be limited. Wear can occur quickly at high dry running speeds.

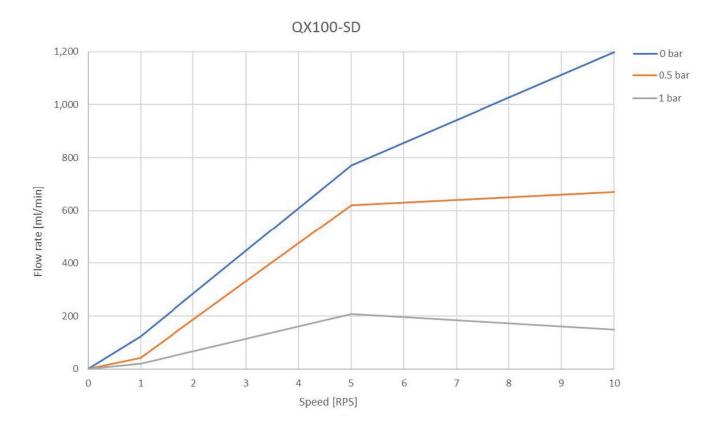


High Flow Pump Range

QX100

The chart below shows flowrate versus speed at three different pressure points.

For a standard pump the flow efficiency starts to drop with pressure. The efficiency of the high pressure pump remains much higher for higher speeds particularly.





Drive Devices



Drive devices allow for testing of products in production settings. Additionally they can be used for evaluation testing of pump samples.

PUMP COMPATIBILITY	PART SPECIFICATION	PRODUCT IMAGE
QX2-SD QX25-SD QX25-HP	Q-Drive-Alpha A fully integrated drive device for evaluation and laboratory use.	
	Features a stainless steel body and a full size sophisticated touch screen for direct programming of desired functions such as speed, flow, dose volume, cycling, reverse.	
	Power: 100v-240v, 50-60Hz, Single phase	D. D. D.
	Includes: • Fully integrated stepper motor control • Control through high resolution touch screen • Adaptor chassis • Power supply • Country specific plug	



Kits are available to allow pumps to be bench tested. The kit drives the pump using a stepper motor and mains power supply.

PUMP COMPATIBILITY	PART SPECIFICATION	PRODUCT IMAGE
QX25 QX120	EVK-B1 Evaluation kit device with custom drive and chassis for running and retaining the pump.	
	Stepper motor and motor controller can be programmed to adjust motor speed and revolutions.	=3
	Motor speed and revs are proportional to the pump flowrate and dose volume.	
	Input: 24V DC; 3.75A Single Phase: 115V - 240V TMCL programmable Includes: • Stepper motor • Motor controller • Drive module • Chassis • USB device with a range of programming software • Power supply • UK/US/EU plug Additionally includes a solenoid allowing for using QX120 for dilution of concentrate with regulated mains water.	
QX25 QX60	EVK-B2 Evaluation kit device with custom drive and chassis for running and retaining the pump.	
	Stepper motor and motor controller can be programmed to adjust motor speed and revolutions.	=0
	Motor speed and revs are proportional to the pump flowrate and dose volume.	
	Input: 24V DC; 3.75A Single Phase: 115V - 240V TMCL programmable Includes: • Stepper motor • Motor controller • Drive module • Chassis • USB device with a range of programming software • Power supply • UK/US/EU plug	
	Additionally includes an internal air pump to pressurise QX60 for high speed running.	

PUMP COMPATIBILITY	PART SPECIFICATION	PRODUCT IMAGE
QX55	EVK-C1	
QX140	Evaluation kit device with custom drive and chassis for running and retaining the pump.	
	Stepper motor and motor controller can be programmed to adjust motor speed and revolutions.	
	Motor speed and revs are proportional to the pump flowrate and dose volume.	
	Input: 48V DC; 3.13A Single Phase: 115V - 240V TMCL programmable Includes: • Stepper motor • Motor controller • Drive module • Chassis • USB device with a range of programming software • Power supply • UK/US/EU plug Additionally includes a solenoid allowing for using QX140 for dilution of concentrate with regulated mains water.	
QX55	EVK-C2	
QX150	Evaluation kit device with custom drive and chassis for running and retaining the pump.	
	Stepper motor and motor controller can be programmed to adjust motor speed and revolutions.	
	Motor speed and revs are proportional to the pump flowrate and dose volume.	
	Input: 48V DC; 3.13A Single Phase: 115V - 240V TMCL programmable Includes: • Stepper motor • Motor controller • Drive module • Chassis • USB device with a range of programming software • Power supply • UK/US/EU plug	
	Additionally includes an internal air pump to pressurise QX150 for high speed running.	

PUMP COMPATIBILITY	PART SPECIFICATION	PRODUCT IMAGE
QX100 QX260	EVK-D1 Evaluation kit device with custom drive and chassis for running and retaining the pump. Stepper motor and motor controller can be programmed to adjust motor speed and revolutions. Motor speed and revs are proportional to the pump flowrate and dose volume. Input: 48V DC; 3.13A Single Phase: 115V - 240V TMCL programmable Includes: Stepper motor Motor controller 20 pumps Drive module Chassis USB device with a range of programming software Power supply UK/US/EU plug Additionally includes a solenoid allowing for using OX260 for dilution of concentrate with regulated mains water.	
QX100 QX265	EVK-D2 Evaluation kit device with custom drive and chassis for running and retaining the pump. Stepper motor and motor controller can be programmed to adjust motor speed and revolutions. Motor speed and revs are proportional to the pump flowrate and dose volume. Input: 48V DC; 3.13A Single Phase: 115V - 240V TMCL programmable Includes: Stepper motor Motor controller 20 pumps Drive module Chassis USB device with a range of programming software Power supply UK/US/EU plug Additionally includes an internal air pump to pressurise QX265 for high speed running.	

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